

SAFETY DATA SHEET



Metalon® CI-004 Copper Inkjet Ink for Polyimide Substrates

Section 1. Identification

GHS product identifier : Metalon® CI-004 Copper Inkjet Ink for Polyimide Substrates
Chemical name : Copper Ink
Product code : Not available.
Other means of identification : Not available.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Inkjet printing on flexible polyimide.

Supplier's details : NCC Nano LLC dba NovaCentrix
400 Parker Drive, Suite 1110, Austin, TX 78728
Tel.: 512-491-9500
Fax: 512-491-0002
Email: msds@novacentrix.com
Website: www.novacentrix.com

Emergency telephone number (with hours of operation) : CHEMTEL 24-HOUR EMERGENCY TELEPHONE NUMBER
N.A. Toll Free: 1-800-255-3924
International: 01-813-248-0585

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 3
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2B
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
AQUATIC HAZARD (ACUTE) - Category 1
AQUATIC HAZARD (LONG-TERM) - Category 1

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H226 - Flammable liquid and vapor.
H320 - Causes eye irritation.
H336 - May cause drowsiness or dizziness.
H410 - Very toxic to aquatic life with long lasting effects.

Precautionary statements

Section 2. Hazards identification

- Prevention** :
- P280 - Wear protective gloves. Wear eye or face protection.
 - P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 - P241 - Use explosion-proof electrical, ventilating, lighting and all material-handling equipment.
 - P242 - Use only non-sparking tools.
 - P243 - Take precautionary measures against static discharge.
 - P233 - Keep container tightly closed.
 - P271 - Use only outdoors or in a well-ventilated area.
 - P273 - Avoid release to the environment.
 - P261 - Avoid breathing vapor.
 - P264 - Wash hands thoroughly after handling.
- Response** :
- P391 - Collect spillage.
 - P304 + P340 + P312 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
 - P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
 - P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 - P337 + P313 - If eye irritation persists: Get medical attention.
- Storage** :
- P405 - Store locked up.
 - P403 - Store in a well-ventilated place.
 - P235 - Keep cool.
- Disposal** :
- P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Hazards not otherwise classified** :
- None known.

Section 3. Composition/information on ingredients

- Substance/mixture** : Mixture
- Chemical name** : Copper Ink
- Other means of identification** : Not available.

Ingredient name	%	CAS number
1-Methoxy-2-propanol	≥25 - ≤35	107-98-2
Copper	≥18 - ≤24	7440-50-8

The exact percentage (concentration) in the composition has been withheld as a trade secret in accordance with paragraph (i) of §1910.1200.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** :
- Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 20 minutes. If irritation persists, get medical attention.

Section 4. First aid measures

- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Flush contaminated skin with plenty of water. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes eye irritation.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

Section 4. First aid measures

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet or water-based fire extinguishers.

Specific hazards arising from the chemical

: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

: Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 8. Exposure controls/personal protection

TWA: 0.1 mg/m³ 8 hours. Form: Fertilizer and/or industrial use.

- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation.
- Individual protection measures**
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid. [Low viscosity]
- Color** : Brown to gray.
- Odor** : Not available.
- Odor threshold** : Not available.
- pH** : 5 to 8
- Melting point** : Not available.
- Boiling point** : Not available.

Section 9. Physical and chemical properties

Flash point	: Closed cup: <60°C (<140°F)
Evaporation rate	: Not available.
Flammability (solid, gas)	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 1.1 to 1.25
Solubility	: Miscible with glycolic solvents.
Partition coefficient: n-octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Dynamic (room temperature): 30 mPa·s (30 cP)
Flow time (ISO 2431)	: Not available.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
Incompatible materials	: Reactive or incompatible with the following materials: oxidizing materials.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
1-Methoxy-2-propanol	LD50 Dermal LD50 Oral	Rabbit Rat	13 g/kg 6600 mg/kg	- -

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
1-Methoxy-2-propanol	Eyes - Mild irritant Skin - Mild irritant	Rabbit Rabbit	- -	24 hours 500 mg 500 mg	- -

Sensitization

There is no data available.

Mutagenicity

There is no data available.

Section 11. Toxicological information

Carcinogenicity

There is no data available.

Reproductive toxicity

There is no data available.

Teratogenicity

There is no data available.

Specific target organ toxicity (single exposure)

Name	Category	Target organs
1-Methoxy-2-propanol	Category 3	Narcotic effects

Specific target organ toxicity (repeated exposure)

There is no data available.

Aspiration hazard

There is no data available.

Information on the likely routes of exposure : Dermal contact. Eye contact. Ingestion.

Potential acute health effects

- Eye contact** : Causes eye irritation.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : No known significant effects or critical hazards.
- Potential delayed effects** : No known significant effects or critical hazards.

Long term exposure

- Potential immediate effects** : No known significant effects or critical hazards.
- Potential delayed effects** : No known significant effects or critical hazards.

Potential chronic health effects

Section 11. Toxicological information

General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

There is no data available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Copper	Acute EC50 1100 µg/L Fresh water	Aquatic plants - Lemna minor	4 days
	Acute EC50 2.1 µg/L Fresh water	Daphnia - Daphnia longispina - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute IC50 13 µg/L Fresh water	Algae - Pseudokirchneriella subcapitata - Exponential growth phase	72 hours
	Acute IC50 5.4 mg/L Marine water	Aquatic plants - Plantae - Exponential growth phase	72 hours
	Acute LC50 0.072 µg/L Marine water	Crustaceans - Amphipoda - Adult	48 hours
	Acute LC50 7.56 µg/L Marine water	Fish - Periophthalmus waltoni - Adult	96 hours
	Chronic NOEC 2.5 µg/L Marine water	Algae - Nitzschia closterium - Exponential growth phase	72 hours
	Chronic NOEC 7 mg/L Fresh water	Aquatic plants - Ceratophyllum demersum	3 days
	Chronic NOEC 0.02 mg/L Fresh water	Crustaceans - Cambarus bartonii - Mature	21 days
	Chronic NOEC 2 µg/L Fresh water	Daphnia - Daphnia magna	21 days
Chronic NOEC 0.8 µg/L Fresh water	Fish - Oreochromis niloticus - Juvenile (Fledgling, Hatchling, Weanling)	6 weeks	

Persistence and degradability

There is no data available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
1-Methoxy-2-propanol	<1	-	low

Mobility in soil






Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling empty containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	UN1210	UN1210	UN1210
UN proper shipping name	PRINTING INK, FLAMMABLE (1-Methoxy-2-propanol)	PRINTING INK, FLAMMABLE (1-Methoxy-2-propanol). Marine pollutant (Copper)	PRINTING INK, FLAMMABLE (1-Methoxy-2-propanol)
Transport hazard class(es)	3  	3  	3 
Packing group	III	III	III
Environmental hazards	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.

AERG : 129

DOT-RQ Details : Copper 5000 lbs / 2270 kg

Additional information

DOT Classification : This product may be re-classified as "Combustible Liquid," unless transported by vessel or aircraft. Non-bulk packages (less than or equal to 119 gal) of combustible liquids, that are marine pollutants, are not regulated as hazardous materials in package sizes less than the product reportable quantity, unless transported by vessel. This product is not regulated as a marine pollutant when transported on inland waterways in sizes of ≤5 L or ≤5 kg or by road, rail, or inland air in non-bulk sizes, provided the packagings meet the general provisions of §§ 173.24 and 173.24a. **Reportable quantity** 20833.3 lbs / 9458.3 kg [2126.5 gal / 8049.6 L]. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

U.S. Federal regulations : **United States inventory (TSCA 8b)**: All components are listed or exempted.
Clean Water Act (CWA) 307: Copper

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : FLAMMABLE LIQUIDS - Category 3
 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2B
 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

Composition/information on ingredients

Name	Classification
1-Methoxy-2-propanol	FLAMMABLE LIQUIDS - Category 3 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2B SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

SARA 313

	Product name	CAS number
Form R - Reporting requirements	Copper	7440-50-8
Supplier notification	Copper	7440-50-8

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts : The following components are listed: 1-Methoxy-2-propanol; Copper; Glycerol

New York : The following components are listed: Copper

New Jersey : The following components are listed: 1-Methoxy-2-propanol; Copper; Glycerol

Pennsylvania : The following components are listed: 1-Methoxy-2-propanol; Oxydipropanol; Copper; Glycerol

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

Section 16. Other information

Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 3 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2B SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1	On basis of test data Calculation method Calculation method Calculation method Calculation method

History

Date of issue mm/dd/yyyy	: 09/15/2019
Date of previous issue	: Not applicable
Version	: 1
Prepared by	: KMK Regulatory Services Inc.
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.